

LPM-102

LP-Gas Flowmeter

Technical Bulletin



Primary Features

At the heart of the model LPM-102 flowmeter is the superior Liqua-Tech measuring chamber. It features a hard-coated piston with special dense metal oxide finish and hardened steel bearing shaft, field proven in thousands of installations. The meter is also available with Liqua-Tech's patented *Trac-Bearing*® measuring chamber option, for improved accuracy, reliability and lower maintenance. The *Trac-Bearing*® design controls and stabilizes piston rotation more efficiently than standard control rollers, resulting in greater sustained linear accuracy with less wear.

The LPM-102 is equipped with Veeder-Root printing or non-printing registers, for established reliability and lowest operating torque. The meter is also available configured with gear plate, star driver, or spindle only for adaptation to electronic registration units. The exclusive Liqua-Tech register gear plate adapter offers Neptune style change gears for ease of calibration.

Neptune is a registered trademark of Red Seal Measurement. Liqua-Tech is an unaffiliated manufacturer of replacement parts for Neptune flowmeters.

Designed for retail sales dispensing units, the LPM-102 offers the widest flow range, (3-18 gpm) available in a meter of this type. In addition, the LPM-102 is self-contained with all required accessories including vapor eliminator, strainer and differential valve.

Available in a variety of configurations for every application, the LPM-102 can be ordered with registration calibrated in U.S. gallons or liters. An optional automatic temperature compensator is available, and 3/4" or 1" flanges may be specified. The Full-Circle Quick-Vent® option allows safe and effective evacuation of the meter for maintenance and repairs.

The LPM-102 is completely compatible with the Neptune 1" Type 4D-MD flowmeter; both in external dimensions and its internal parts. The unit is UL Listed, and has received NTEP Certificate of Conformance #96-112A1.

Specifications

Rate of Flow: 3.0 to 18.0 gpm (12 to 68 lpm) maximum.

Working Pressure: 350 psi (24 bar) maximum (24.6 Kg/cm²).

Connections: Standard assembly has inlet at left and outlet to right with 3/4" and 1" female pipe threads available.

Register: Veeder-Root model 789002 (printing) or model 788700 (non-printing).

Units of Measure: Calibration is in U.S. gallons or liters.

Register Reset Capacity: 9,999.9 gallons (9,999.9 liters, non-printing; 99,999 liters, printing).

Register Totalizer Capacity: 9,999,999.9 gallons (9,999,999.9 liters, non-printing; 99,999,999 liters, printing).

Temperature Compensator: Compensates to 60° F (15° C).

Range: -10° F to 125° F (-23° C to 52° C).

Shipping Weight:

Gear plate only (no register) 54 lbs.

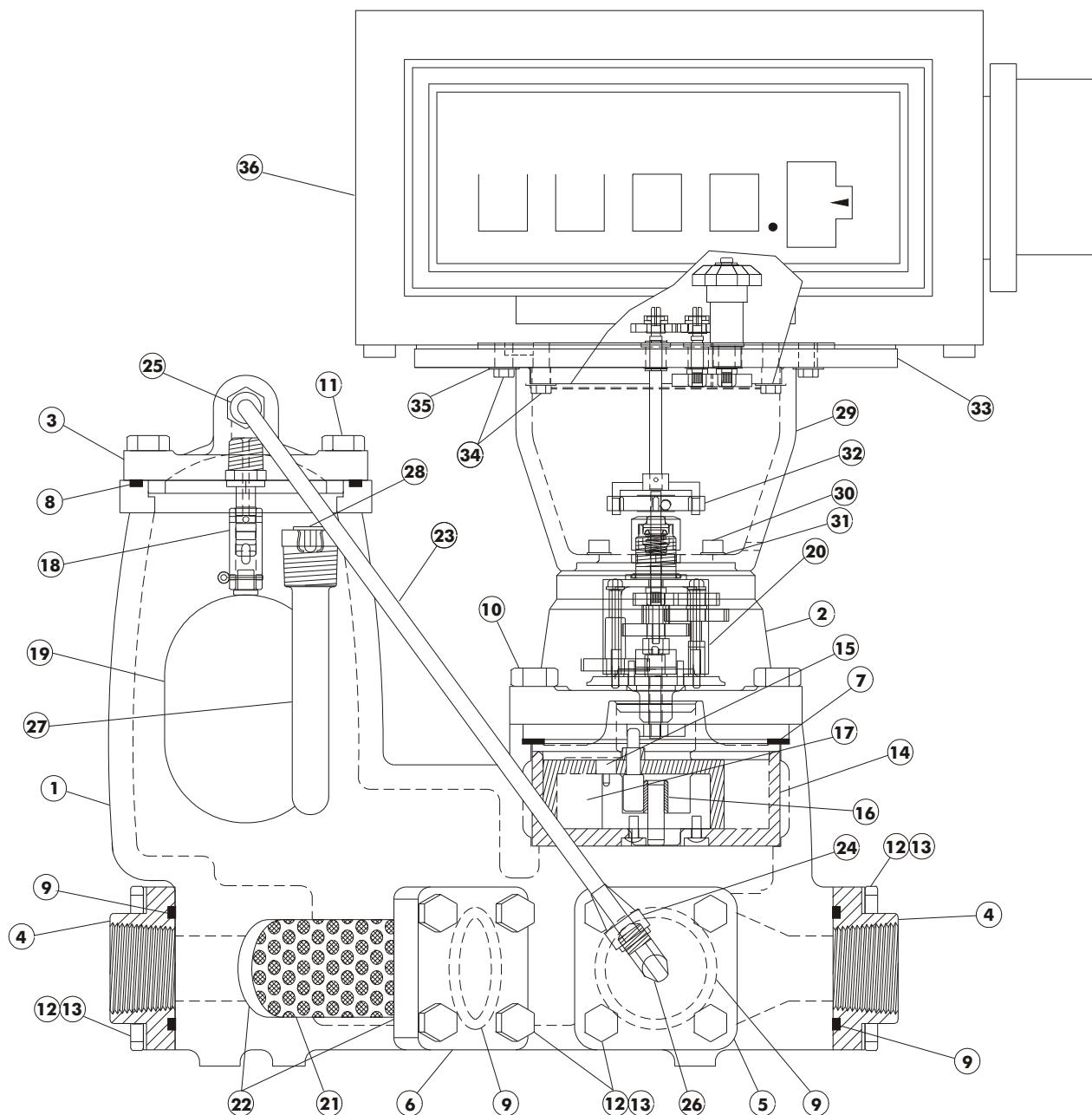
With non-printing register 67 lbs.

With printing register 76 lbs.

With ATC and non-printing register 76 lbs.

With ATC and printing register 85 lbs.

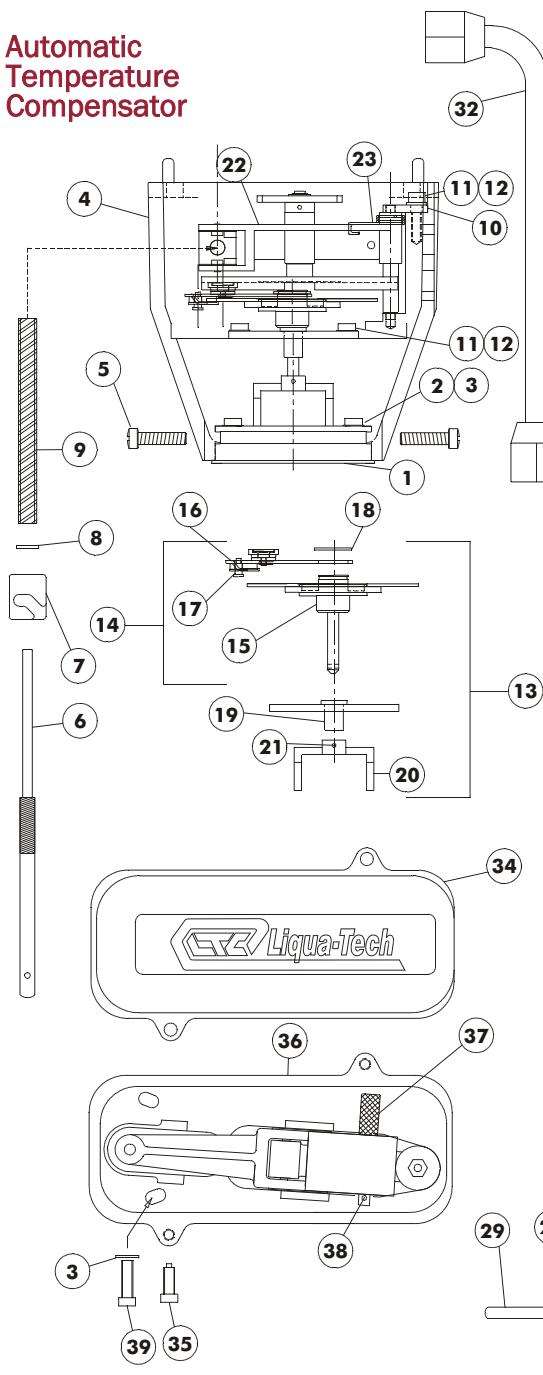




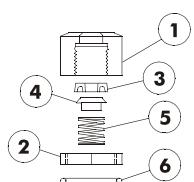
Ref.	Description	Part Number
1	Main case housing	L400027-001
2	Cover, main case	L087173-710
3	Cover, vapor eliminator	L087193-710
4	3/4" Flange inlet/outlet	L087180-710
5	1" Flange inlet/outlet	L087180-711
6	Flange, differential valve	L087179-710
7	Flange, strainer	L400025-001
8	Gasket, main case	L004861-016
9	O-ring, vapor eliminator flange	L100139-012
10	O-ring, inlet/outlet flange	L100139-007
11	Bolt, hex head, 7/16" NC x 1 1/4", drilled	L040237-005
12	Bolt, hex head, 7/16" NC x 1 1/4", undrilled	L040237-004
13	Bolt, hex head, 3/8"-16 NC x 1"	L100067-027
14	Bolt, hex head, 5/16" NC x 1"	L100063-026
15	Lock washer, split 5/16"	L100121-010
	Measuring chamber, LP-gas, standard	L042075-101
	Measuring chamber, LP-gas, Trac-Bearing®	L042075-501
16	Seal pin	L042792-000
17	Roller control	L042086-010
18	Diaphragm	L042791-000
19	Vapor return valve	L087190-000

Ref.	Description	Part Number
19	Float	L087189-001
20	Gear train, 43.5 ratio, U.S. gallons	L080905-017
	Gear train, 11.6 ratio, liters	L080905-015
21	Strainer assembly, 120 mesh	L101738-002
22	O-ring, strainer endcaps	L100139-006
23	Tube assembly, vapor release	L087196-001
24	Nut, flared, 1/4" tube	L087198-000
25	Male connector, 1/8" NPT X 1/4" tube	L084826-100
26	90° elbow, 1/8" NPT X 1/4" tube	L087195-000
27	Thermowell	L086666-702
28	Cover, thermowell	L083732-000
29	Register adapter tower	L886150-000
30	Screw, 10-32 x 3/8", socket cap	L088524-010
31	Lock washer, split, #10	L041211-000
32	Star drive, w/set screw	L082976-001
33	Register gear plate adapter, no ATC	L886101-001
34	Cap screw, plated, 1/4"-28 x 5/8", undrilled	L100061-100
	Cap screw, plated, 1/4"-28 x 5/8", drilled	L100061-101
35	Lock washer, external, 1/4"	L100123-100
36	Register, non-printing, Veeder-Root	788700
	Register, printing, Veeder-Root	789002

Automatic Temperature Compensator



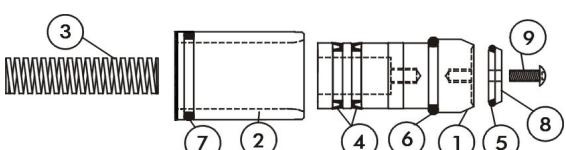
Stuffing Box Assembly



Ref.	Description	Part Number
1	Nut, stuffing box, complete, w/bushing	L083536-000
2	Clamp nut	L000034-000
3	U-cup seal (buna-n)	L100025-002
4	U-cup expander	L083539-000
5	Spring, stuffing box	L083540-000
6	O-ring, gear train, (buna)	L100138-003

Ref.	Description	Part Number	
ATC Complete, LPM-102		L101080-005	
1	Adapter mounting ring, ATC	L101052-001	
2	Screw, fillister head 10-32 x 3/4", S.S.	L041750-000	
3	Lock washer, split, #10	L041211-000	
4	Housing assembly, ATC	L101047-001	
5	Screw, fillister head 10-32 x 3/4", undrilled	L041750-000	
6	Screw, fillister head 10-32 x 3/4", drilled	L041750-002	
7	Push rod, ATC	L101059-001	
8	Swivel block assembly, all ATC'S	L086612-000	
9	Spacer, spring retainer, all ATC'S	L088286-003	
10	Spring, push rod	L084888-001	
11	Plate, offset arm support	L101060-001	
12	Screw, 10-32 x 3/8" socket buttonhead	L041750-008	
13	Lock washer, internal, #10	L100122-007	
	Lower drive bracket complete, 1" ATC	L084913-000	
	Ratchet wheel assembly w/arms, ATC	L084916-000	
14	15	Ratchet wheel and shaft assembly, ATC	L084917-000
	Ratchet arm set (1,2,33,44)	L086055-000	
	16	Ratchet arm assembly, #1	L086057-001
	Ratchet arm assembly, #2	L086064-001	
	Ratchet arm assembly, #33	L086637-001	
	Ratchet arm assembly, #44	L086639-001	
	17	Spring, ratchet pawl, ATC	L086063-000
	18	Retaining ring, 1/2" extension	L086071-000
	19	Plate drive assembly, ATC	L101055-001
	20	Drive fork (long)	L084192-006
	21	Roll pin, 1/16" x 3/8", steel	L100370-003
22	Arm complete, offset spider	L084910-004	
23	Spring, offset spider, ATC	L008355-506	
24	Thermostat cover, ATC	L087179-001	
25	Screw, socket head, 1/4"-20 x 3/4"	L008325-401	
26	Thermostat housing, ATC	L101048-001	
27	Screw, button head, 1/4"-20 x 5/8", S.S.	L008325-020	
28	Lock washer, 1/4", split	L041117-000	
29	Thermostat pin, ATC	L086648-006	
30	Thermostat bellows Only	L086646-000	
31	O-ring, thermostat	L100139-005	
32	Connecting tube, LPM-102, ATC	L101065-001	
33	Elbow, 3/8" NPT x 3/8" SAE	L084825-001	
34	Cover, lever arm mounting plate	L086665-000	
35	Screw, cover, 10-32 x 3/4", special, drilled	L009287-003	
36	Lever arm assembly & mounting plate	L086649-003	
37	Pin, lever arm lock	L086661-001	
38	Cotter pin, 1/16" x 3/8", S.S.	L041401-000	
39	Screw, fillister head, 10-32 x 5/8", steel	L041221-002	

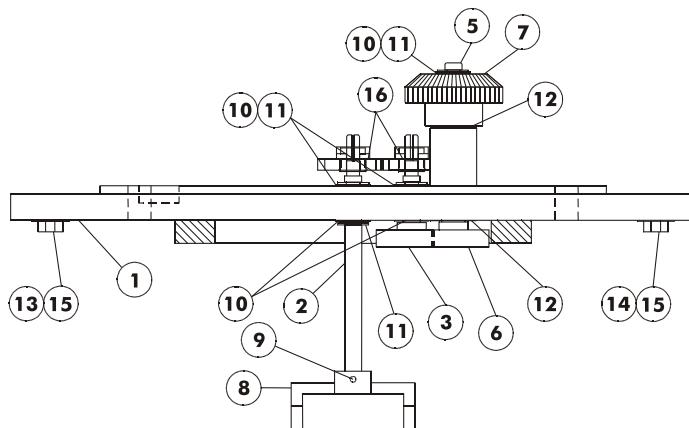
Differential Valve Assembly



Ref.	Description	Part Number
	Differential valve assembly, soft seat	L100028-011
1	Piston, differential valve	L100160-040
2	Sleeve, differential valve	L100027-010
3	Spring, differential valve	L100024-001
4	U-cup seals, extra low friction (2)	L100025-008
5	O-ring, secondary, soft seat (viton)	L100025-102
6	O-ring, primary, soft seat (buna-n)	L100025-101
7	O-ring, sleeve	L100139-006
8	Retainer, differential valve, (brass)	L100160-050
9	Screw, 10-32 x 1/2", buttonhead, S.S.	L041750-010

Register Gear Plate Adapter, No ATC

Ref.	Description	Part Number
1	Gear plate assembly	L886101-001
	2 S-shaft gear assembly	L886112-001
	3 R-shaft gear assembly	L886115-000
	5 Output shaft bevel gear assembly	L886116-002
	6 Shaft, output, w/spur gear assembly	L886116-010
	7 Gear, bevel, w/clutch assembly	L886116-011
	8 Fork driver (short) w/pin	L088589-001
	9 1/16" x 3/8" roll pin	L100370-003
	10 Washer shim, 3/16" x 3/8" x .010"	L886121-000
	11 Retaining ring, 3/16" E-type	L886131-000
	12 Washer shim, 1/4" x 1/2" x .005"	L886122-000
	13 Cap screws, 1/4"-28 x 5/8", undrilled	L100061-100
	14 Cap screw, 1/4"-28 x 5/8", drilled	L100061-101
	15 Lock washer, ext 1/4"	L100123-100
	16 Register change gear assembly (sold separately)	L081230-xxx



Register Gear Plate Adapter, ATC

Ref.	Description	Part Number
1	Gear plate assembly	L886105-001
	2 S-shaft gear assembly	L886112-002
	3 R-shaft gear assembly	L886112-001
	4 Idler shaft gear assembly	L886117-000
	5 Output shaft bevel gear assembly	L886116-002
	6 Shaft, output, w/spur gear assembly	L886116-010
	7 Gear, bevel, w/clutch assembly	L886116-011
	10 Washer shim, 3/16" x 3/8" x .010"	L886121-000
	11 Retaining ring, 3/16" E-type	L886131-000
	12 Washer shim, 1/4" x 1/2" x .005"	L886122-000
	13 Cap screws, 1/4"-28 x 5/8", undrilled	L100061-100
	14 Cap screw, 1/4"-28 x 5/8", drilled	L100061-101
	15 Lock washer, ext 1/4"	L100123-100
	16 Register change gear assembly (sold separately)	L081230-xxx

Meter Options



Strainer Magnet

Helps remove tank scale and other ferrous metal particulates in the liquid gas stream.

Part Number	Description
L101738-101	Strainer magnet



Trac-Bearing® Measuring Chamber

Provides greater sustained accuracy with less wear in low viscosity fluids. Patented design controls and stabilizes piston rotation better than standard control rollers.

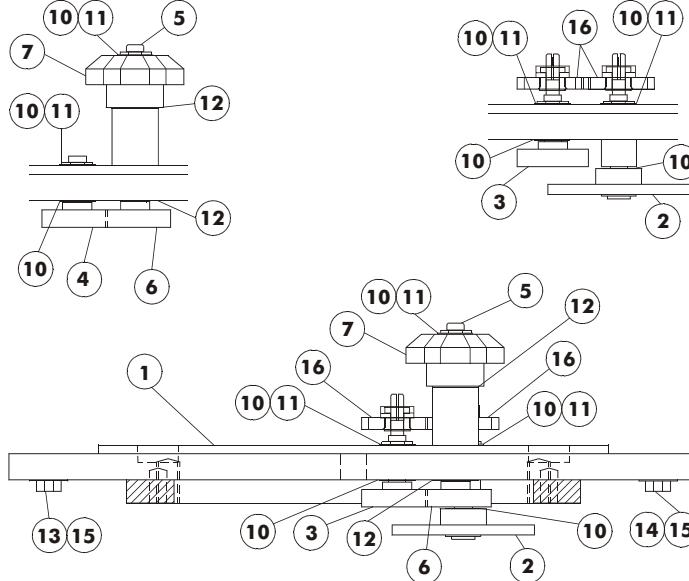
Part Number	Description
L042075-CHG	Upgrade, Trac-Bearing® chamber, LPM-102

Quick-Vent® - Flange



Replaces the strainer screen flange for safe and effective evacuation of meter. Route LPG to remote location or storage container. Controllable bleed rate. UL listed.

Part Number	Description
00MA20-CHG	Quick-Vent® option on LPM-102 3/4" & 1" meters



Standard Meter Configurations

Part Number	Register	ATC	Description
Units of Measure - Gallons			
L090028-040	none	no	w/o gear plate, tower, star driver
L090028-052	none	no	w/tower, w/o gear plate
L090028-051	none	no	w/gear plate
L090028-001	non-reset	no	157 register
L090028-101	non-printing	no	
L090028-102	printing	no	
L090028-109	none	yes	w/gear plate
L090028-105	non-printing	yes	
L090028-106	printing	yes	
Units of Measure - Liters			
L090028-050	none	no	w/o gear plate, tower, star driver
L090028-053	none	no	w/gear plate
L090028-010	non-reset	no	157 register
L090028-103	non-printing	no	
L090028-104	printing	no	
L090028-107	non-printing	yes	
L090028-108	printing	yes	
Units of Measure - 10 Liters			
L090028-011	Non-Reset (157)	no	10 liters

